

### Surface Preparation:

The most important step in this process is **CLEANING**. If you do not properly clean the surface before applying the sticker, IT WONT STICK or it WONT STAY STUCK.

Use a pure mineral spirit such as rubbing alcohol or a mixture of vinegar and water to thoroughly clean the surface and remove any oils, waxes or other contaminants. Failure to do so will result in the sticker not properly adhering to the surface. Do not use common household window cleaners such as Windex or Glass Plus. Most of these cleaners have residues that will only pollute the surface and prevent proper adhesion.



### Installation:

The sticker contents are sandwiched between a clear bonding film and a paper backing. The paper backing should be removed first, exposing the sticky side of the lettering. The clear plastic bonding film will keep the letters in place for installation. Once sticker is in place, the clear plastic bonding film is removed, leaving only the graphics.

**1)** You want to lay the sticker face down and begin to peel the paper back, pulling carefully at a 45 degree angle (*Figure 1*). Fold paper back at a sharp angle and roll it off, taking care to make sure the lettering stays affixed to the clear plastic. As you peel the paper backing off, take caution not to touch the sticker lettering and accidentally pull it off the clear bonding film.



**2)** Once you have fully removed the white paper backing you are now ready to place the sticker on your vehicle. (*Figure 2*). Be very careful with initial placement as once the sticker makes contact, it is unlikely that you will be able to remove it without damaging it.

You want to roll the sticker onto the surface slowly from one end to the other, gently rubbing it down with your thumb or fingers. Take care not to stretch the sticker and deform the pattern. (*Figure 3*)



**3)** Once you have laid the sticker down all the way, take a soft cloth and rub down the clear bonding film vigorously to remove any bubbles or wrinkles, as well as to assure the lettering has adhered well. If you have bubbles in the vinyl itself, you might carefully work them to the edges using a plastic squeegee or a credit card - before removing the clear plastic bonding film.

**4)** Once you have gotten the sticker rubbed down you can now begin peeling back and removing the clear plastic bonding film. Just like last time, you want to roll it back off the surface at a 45 degree angle to assure that you don't lift the graphics back off your vehicle. (*Figure 4*)



**5)** If any air bubble exist in the vinyl, leave them be. Do not try and work them after the plastic sheet has been removed. In most cases after a few days in the sun, they will disperse.

### Care and Cleaning:

Although these stickers are sturdy and should last a long time, always be careful when cleaning your car in the area of your vinyl lettering. Do not vigorously scrub the area with a cloth, brush or buffer as it can damage the stickers.

Avoid spraying high pressure water directly at the lettering when they are fresh. Over time the sun and the heat will cure the lettering material and it will be come more resilient and resistant to damage.